



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4917-315
Job Sheet 176523



Part No: D4917-315

Job Qty: 10 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		5/15/18	0.00	0.00	Purchasing		At 18/05/18
110	Packaging	10 pcs		5/15/18	0.00	0.00	Packaging2		At DAS 18/05/18
120	QC	10 pcs		5/15/18	0.00	0.00	QC6		MAY 02 2018
130	Packaging	10 pcs		5/15/18	0.00	0.00	Packaging3-2	St126	DG 18-05-02
140	QC21-SA	10 Ea		5/15/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 039715 P&L Printing

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19/05/18 ***

P0 039715 APR 27, 2018 x 10

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4917-315P	Placard, Max Load	10 pcs (1 ea)	100-Purchasing	5067651

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4917-315P	10	0	0

Part Specifications

Specifications could not be found.

Plex 4/25/18 10:03 AM Dart.Gagnon.Michelle



Container No: **S067653**



Placard, Max Load

PART NO: **D4917-315**

Serial No/Batch: **S067653**

Revision:

Operation:

Change No:

Packaging

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 05/02/18
Job No: 176523

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176523
APR 25 2018



D4917-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4917-300	300 lbs / (136 kgs)
D4917-310	310 lbs / (141 kgs)
D4917-315	315 lbs / (143 kgs)
D4917-320	320 lbs / (145 kgs)
D4917-332	332 lbs / (151 kgs)
D4917-343	343 lbs / (156 kgs)

NOTES:

- MATERIAL: DURABLOCK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE I OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- FINISH: N/A
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: N/A
- PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).
- LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
EN17-580

B	GENERAL REVISION SEE REVISION A FOR DETAILS. MATERIAL WAS 3M/AVEVRY FILM, DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-1 FROM BASKET LID DRAWINGS. REASON: DURABILITY	AJS	17.02.14
A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	JMH		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	17.02.14		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4917 PLACARD, MAX LOAD REV. B SHEET 1 OF 1 SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039715

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO039715
PO Date: 4/26/18
Due Date: 5/7/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

E-MAILED
APR 27 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4917-315P			Placard, Max Load As Per Dwg D4917 Rev. B	Firmed	5/7/18	10 pcs	0 pcs <i>for</i>	10 pcs	\$12.00/pcs	\$120.00
Line Item Note W/O 176523											
2	D4086-215P			Placard, Max Load	Firmed	5/7/18	10 pcs	10 pcs <i>for</i>	10 pcs	\$12.00/pcs	\$120.00

Line Item Note W/O 176530

Grand Total: \$240.00

Order Notes

rec'd At 10/6/5/02

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Signature]

Plex 4/27/18 8:16 AM dart.Lussier.Patrick

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19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 39715

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4917-315P	D4917 Rev. B	10
2	D4086-215P	D4086 Rev. C	10

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9-89

MAY 02 2018

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.

(signature)

Peter Watson

May 1, 2018

(date)